

## REP-REP-RAE9328S7D36S-2810000 Replacing suction filter (GS7D36SG)

VIN: E202021

Vehicle: 3' / E90 / Sedan / M3 / S65 / USA / left-hand drive / MANUAL / 2009 / 9

System version: 1.1.5

Data version: 3.43

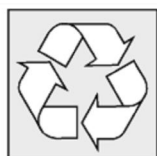
filter (GS7D36SG)

28 10 000

Replacing suction

**Important!**After completion of work, check [transmission oil level](#) .Use only the approved [transmission fluid](#) .

Failure to comply with this instruction will result in serious damage to the twin-clutch gearbox.

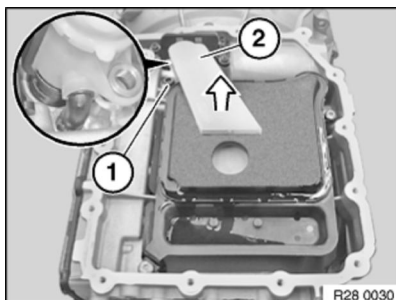
**Recycling:**

Catch and dispose of escaping transmission fluid.

Observe country-specific waste-disposal regulations.

**Necessary preliminary tasks:**

- Remove [transmission fluid sump](#)



Release screw (1).

Tightening torque: [28 10 12AZ](#) .

Pull suction jet pump (2) out of housing.

**Installation:**

Moisten seals with transmission oil before installing.

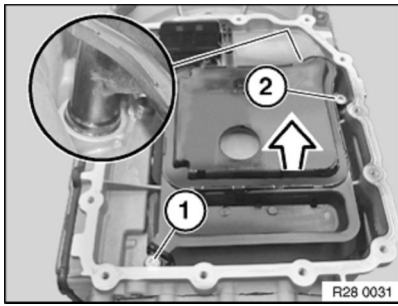
Replace suction jet pump.

Release screws (1) and (2).

**Important!**

Screws have different torques.

Tightening torque: [28 10 13AZ](#) .



Pull suction filter out of housing.

*Installation:*

Moisten seal with transmission oil before installing.